

### IC-RDK 80

### Automatic roll-fed machines separate forming and punching

Automatic roll-fed thermoforming machine for use with combined forming and steel-rule cutting tools and a wide range of downstream machines for further processing. High availability, optimum customer value, easy operability.

The ILLIG IC-RDK 80 automatic pressure forming machine with IC process control and forming/punching technology has a forming area of 756 mm x 565 mm. The ILLIG RDK series machine has become the industry standard. Forming the heated material film with a pre-stretcher and forming air, and in the same cycle separating the formed part from the material web enables the production of formed parts with high-precision trimmed edges, and thus ideal for the automated processing of packaging.

#### BENEFITS

🕀 CLEANTIVITY® 🛛 🕀 HIGHEST CYCLE RATES FAST BUILD-UP FORMING PRESSURE 🛛 🕀 GUIDED TOOL CHANGE

AUTOMATIC DEFAULT SETTING CALCULATION

DYNAMIC PROCESS OPTIMIZATION

### **TECHNICAL DATA**

### IC-RDK 80

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 $756 \text{ mm} \times 565 \text{ mm}$ 

max. 120 mm

Forming area

Formed part height

max. 6 bar

 $\mathsf{max.}\, 55\,\mathsf{cpm}$ 

Cycle speed

Forming pressure

max. 750 kN

Tool closing force

## **SERVICES**

#### **SPARE PARTS**

With machine spare parts we offer our customers worldwide optimal support. Safe, reliable, superior parts for guaranteed quality.



### **SPARE PARTS**



### MONITORING

Our Monitoring products provide you a competitive advantage. Data analysis via our sercure remote access service, enables you reduced costs and time for trouble shooting and increase the availability of your ILLIG system.



# **SERVICES**

### **PROCESS IMPROVEMENT**



Our experts will help you with production or optimize the entire thermoform process to achieve more performance, better product quality and higher machine availability for your ILLIG system.

### SERVICE AGREEMENTS

With service agreements we provide you support for your ILLIG system over the entire lifecycle.



### **TECHNICAL SERVICES**

Technical Services offers our customers worldwide technical support.



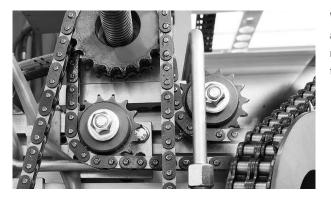
## **SERVICES**

### **TECHNICAL TRAINING**

Master complexity - increase return. In accordance to this motto we educate the delegates to advanced line specialists.



### UPGRADES



#### With upgrades for our machines, our customers can implement new applications and functional enhancements and thus realize new customer requirements, improve profitability and increase their added value in a targeted manner.

### **ACCESSORIES**

ILLIG accessories with ILLIG Quality. High-quality materials with a long lifespan, with targeted use, are a guarantee for optimal work results.

