



# SZA 73d

## Stacking devices

The ILLIG SZA 73d stacking station is specially designed for the automatic roll-fed forming machine of the RDM series. In addition to the quick and simple stacking tool change, the pick-up motions, which are synchronized with the connected forming machine, offer a substantial advantage over similar competitor stacking machines on the market.

The ILLIG SZA 73d stacking station, specially designed for the automatic roll-fed forming machine of the RDM series, is equipped with a mechanical and electrical interface for interoperation with the connected RDM forming machine. In addition to the quick and simple stacking tool change, the pick-up motions, which are synchronized with the connected forming machine, offer a substantial advantage over similar competitor stacking machines on the market. Different stacking tools can also still be used with an adapter for continued cost-effective use. A number of discharge variants are possible with the SZA 73d, ranging from continuous discharge, to counted discharge per magazine, per layer or per lateral stack.

## BENEFITS

- + CLEANTIVITY®
- + AUTOMATIC DEFAULT SETTING CALCULATION

## TECHNICAL DATA

### SZA 73d

Stacking device

**740 mm X 340 mm**

Effective work area

**max. 150 mm**

Formed part height

**max. 185 mm**

Formed part height  
(optional)

**max. 800 mm**

Formed part stack length

# SERVICES

## SPARE PARTS

With machine spare parts we offer our customers worldwide optimal support. Safe, reliable, superior parts for guaranteed quality.



## SPARE PARTS

With tool spare parts we offer our customers worldwide optimal support. Safe, reliable, superior parts for guaranteed quality.

## MONITORING

Our Monitoring products provide you a competitive advantage. Data analysis via our secure remote access service, enables you reduced costs and time for trouble shooting and increase the availability of your ILLIG system.



# SERVICES

## PROCESS IMPROVEMENT



Our experts will help you with production or optimize the entire thermoform process to achieve more performance, better product quality and higher machine availability for your ILLIG system.

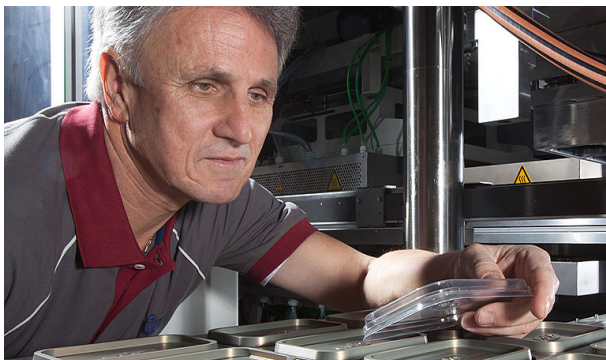
## SERVICE AGREEMENTS

With service agreements we provide you support for your ILLIG system over the entire lifecycle.



## TECHNICAL SERVICES

Technical Services offers our customers worldwide technical support.



# SERVICES

## TECHNICAL TRAINING

Master complexity - increase return. In accordance to this motto we educate the delegates to advanced line specialists.



## ACCESSORIES

ILLIG accessories with ILLIG Quality. High-quality materials with a long lifespan, with targeted use, are a guarantee for optimal work results.